SUBJECT INDEX

Adducts 310, 319-332
Alkyl,
  metal and non-metal 309, 319-23
  Al chlorides 267
  Indium 320
Aluminium Galluim Arsenide, AlGaAs
Al_xGa_{1-x} As
  see heterostructures 245-53
  see MO-CVD 243-53
  see MO-CVD, Solar cells 257-63
  AlGaInAs/Inp
  see LPE growth 188-208
Atsine, cracked 5
Auger spectra 47, 49, 252
Avalanche Photo Diodes (APD) 97, 138, 141, 166-8, 297
  buried structure 166-7
  guard ring region 166,168
  "melt back" 167-8

Band Cross-Over Effects 262
Blocking Agents 268, 332
Boltzmann Transport Equation 70
Bubbler 311
Buried Heterostructure (BH) 166-7
Buried Heterostructure Laser (BHL) Devices by LPE 215-37
  type; ridge 215
    stripe geometry 215
    BHL 215-6, 224-30
    buried crescent (BC) 215-6, 230-3
    mesa-substrate 215-6, 233-4
    double channel 215-6, 234-5
    strip loaded optical wave guide 215
  Experimental 217-223
    growth boat 217-9
    chemical mechanical polishing 218, 227
    resistance furnaces 218
    'composition coupled' 219-20
    DH wafers 222-3
    mask, carbon 223
      sapphire 223
  Formation 224-37
    conventional 224
    buried optical waveguide 226
    DH grown by MBE 226
    types 224-37
BH Laser Diodes 274-80
  Double BH 276
    fabrication 276
  Duel wavelength 277
    structure 278
    SEM 278
  Mesa-structured substrates MSB 279
  Current confinement MSB 279
  Planar BH, (PBH) 279-80
  Double channel PBH 279-80
  Buried crescent BC 280-1
  PBC 281
  V-grooved substrate (VSB) 280-1

Channel Substrate 215-6, 233-4
Chemical Vapour Epitaxy (CVD)
  see Epitaxial Growth Techniques
'Composition Coupled' laser 219-20
Crescent Lasers 215-6, 230-4
Cyro panels, N cooled 3
Cyro Pumping 315

Deep Level Characteristics
  Al_xGa_{1-x} As 243, 262
Dexilose Paper Polishing Cloth 218
Diodes
  p-i-n 23-4, 141, 297, 315
  mesa detectors 23-6
  MQW 25
  waveguide detectors 23-6
  see Photo-diodes
Dome Lenses 39
Donor Related (D.X) Centres 243, 247-50
Double Channel Barrier Heterostructure (DCPBH) 16-7, 234-5
Double Heterostructures
  see Heterostructures

EBIC Signal Measurement 277
Effusion Cells 2, 14
  Sb 54
  Ga 56
Effusion Ovens 1-3, 7
Electron Probe Micro-analyzer (EPMA) 106
Electron Traps 248-9
Epitaxial Growth
  Inp and Related Alloys 295-315
    lattice-matched layers 295-6
    table ternaries, quaternaries 297-9
    VPE 300, 305-11, 315
      chloride 305, 307-8
      hydride 308-9
    MOVPE 300, 309-12
      reactor system 309-10
      doping 311-2
    LPMOVPE 310
    APMOVPE 311
      apparatus 311
      doping 311-2
    LPE 312-3
      horizontal system 313
      doping 313
    MBE 313-5
      doping 314
Epitaxial Growth Techniques
  CVD
  see MO-CVD 2-3, 243-53, 257-63, 265-8, 319-332
  LPE
  see InGaAs/InP 97-184
    AlGaInAs/InP 188-208
    InGaAsP/InP 271-91
  see Electro-LPE 29-39
  see Buried Heterostructure Laser Devices 215-37
  MBE
  see Si-MBE 45-64
  see Gas Source MBE 2-26
  VPE
  see 207, 215, 249, 290-1, 300, 305-11, 315
  see MO-VPE 290-1, 309-12, 315
  see LP-MOVPE 310
    AP-MOVPE 311
Electro-LPE 29-39
  growth system 29
  growth kinetics 30
  Peltier cooling 30-1
  solute tranport 31
  convection 31
  velocity 32-3
  surface morphology 33-4
  dopant segregation 34-8
  solid solutions 38-9
  'bulk growth' 39

Fiber Optic Systems Detectors 314
Field Effect Transistors (FET) 98-9, 207, 252, 265, 297
  high speed 98-9
  J-FET 297
  MESFET 265, 288
  MISFET 251, 313
    D-MISFET 297
    E-MISFET 297
  MOFET 249
  MODFET 249, 297, 315
  Sheet charged FET 297
  hetero-assisted, insular enhanced Schottky gate 297
  transferred electron devices 297
  TEGFET 243

Gallium Indium Arsenide, GaInAs
  see epitaxial Growth InPanol Related Alloys 295-315
  see Gas Source MBE 1-26
Gallium Indium Arsenic Phosphide GaInAsP
  see Gas Source MBE 1-26
Gas Chromatography 319, 331
Gas Source MBe (GSMBE) 12-26
  Inp, GaInAs, GaIn AsP 12-26
  Safety AsH_3, PH_3 3
  Low pressure (LPGS) 4-6, 8-9
  High pressure (HPGS) 4, 6-9, 12, 14
  Lasers 14-7
  Quantum Well Structures (QWS) 17-26
Gibbs Free Energy 272
Graphite Baffles 244, 246
Grooves 275, 280-2
Growth Boats 170-2, 217-9, 286-8
  Graphite 142-3, 219
  Carbon 170, 200, 286

Hetero epitaxy
  Si/metal 45
  Si/insulator 45, 57
  Si-MBE 57-9
  III-V on Si 61
Heterostructures 97, 100, 154-5, 160-2, 200-4, 208, 250-1, 315
  GaAs/Al GaAs 1
  GaInAsP/Inp 12
  Lasers 14-7
  quantum well (QWS) 17-26
  separate confinement (SCH) 14-5
  multi layer 295-310
  multiple QWS, (MQWS) 251-2
    Double Heterostructures (DH) 138-9, 154-5, 160-2
    200, 202, 251
    modulation doped 245-53
  see Buried Heterostructures Lasers (BHL) 215-37
  see Buried Heterostructures Laser Diodes 274-80
  Double Channel Planar BH (DCDBH) 234-5
High Field Transferred Electron Devices 251
High Pressure Gas Source (HPGS) 6-9, 12, 14
  accommodation coefficients 9
  epitaxy 9-12
  heterostructure lasers 14-5
  separate confinement (SCH) 14-5
  double channel planar (DCPBH) 16-7
Hsieh's empirical equation 155, 165

Ilegems and Pearson model 107
Index Guiding Structures 274
  Laser Diodes
    Self-aligned structure (SAS) 274
    plano-convex waveguide (RCW) 274
    channeled substrate planar (CSP) 274
Indium Gallium Arsenide, InGaAs growth; see MO-CVD, 319-332

InGaAs/InP see LPE 97-184
Indium Phosphide, InP
see Gas Source MBE 1-26
see LPE growth and Related Alloys 271-91
see Epitaxial growth and Related Alloys 295-315
Infra-red
absorption spectra 319, 322-3, 326, 329, 331
table 328
microscope 227
Inverted Rib Waveguide (IRW) 233

Joule Heating 169, 171, 183-4

Lasers
Heterostructure 14-7
separate confinement (SCH) 14-5
double channel planar (DCPBH) 16-7
quantum well (QWS) 17-26
multiple QWS, (MQWS) 251-2
DH devices 99, 208, 229, 272
Frequency doubled Nd:YAG 18
Emission 99
Ar ion 227, 229
Composition coupled 219-20
Pulsed annealing in Si 80-8
Ruby 80, 82, 84
Neodium 80, 86
Laser Devices
see Buried Heterostructure (BHL) by LPE 215-37
Laser Diodes (LD)
see (BHL) by LPE 215-37
see (BH) (LD) 274-80
(DH) growth 272
heterofunction 271, 273-4
fabricated
mesa structure (MS) 279
(MS) BH, (MSB) 279
current confinement (CCM) 279
planar BH, (PBH) 279
double channel PBH (DC-PBH) 279-80
grooved substrates 280
buried crescent (BC) 280-1
(PBC) 281
V-grooved substrate BH (BSB) 280-1
grooved substrate
ions shaped layer (GSLS) 281
distributed feed-back (DFB) 275, 281-5, 288
surface corrugation 282-4
thermal deformation 283-4
growth processes 283-4
waveguide structure 289-90
Light Emitting Diodes (LED) 273-297
high radiance 39
LED quality $Al_xGa_{1-x}As$ 245, 249, 251
Lewis Acid base reaction 266, 319
Lewis Base Sites 326
Liquid Phase Epitaxy (LPE)
see Electro-LPE 29-39
see BHL devices 215-37
see InGaAs/InP 97-184
see AlGaInAs/InP 188-208
Ternary phase InGaAs 97-184, 206
Experimental 97-8, 101-7
liquidus isotherms 101-5, 109, 111-2, 116
P-solubility 102-4
solidus isotherms 106-7, 116
substrate orientation 97, 106
distribution coefficients 97-8, 106-7, 111-2
heterostructures 97-8
calculation 97, 107-8
liquidus isotherm 105- 107-9
thermodynamic input data 108
solidus isotherm 109
Lattice matched layers 100-1, 109-117, 208
distribution coefficients 112-7
substrate orientation 116-28
In-Ga-As phase diagram 118-9
step cooling 122-4
ramp cooling 121, 126
Misfit, dislocation free 97, 129-36
X-ray topographs 130, 134-6
etch pits 130, 134-6
behavior in DH wafers 138-40
High purity layers 97, 141-2
transport As vapour 142-6
electrical characterization 143, 146-9
baking time and T 145-50
impurities, SIMS 150, 152
evaporation As 151-3
Direct growth DH wafers 97, 154-66
LPE growth 157-63
SIMS depth profiles 163-4
driving force 165-6
APD application 166-7
buried structure 166-7
Thick InGaAs layers 168-84
bulk crystals 168
SCC method 170-1
growth boat 170-2
ramp cooling 181
Peltier effect and Joule heating 183-4
Quaternary phase AlGaInAs 188-208
phase diagrams 185-8
liquidus isotherms 185-8, 189
lattice-matched alloys 187-206
growth 187-94
energy gaps 194, 197
substrate orientation 196-9
growth rate 200-1
heterostructures 200-4
electrical characteristics 204-6
Load Locks 314
Loss Stabilised Buried Optical Guide (LSBOG) 225
Low Pressure Gas Source (LPGS) 4-6
Low pressure cracker 6
epitaxial GaAs,Inp 8-9

Mathews Mechanism 137
'Meltback' 167-8, 225, 236, 282, 286-7, 313
Mesa Structure 273-80
Mesa-substrate BHL 215-6, 233
MESFET see FET
Metal Alkyls 309, 319-23
Metal Organic Chemical Vapour Deposition (MOCVD) 2-3, 243-53, 257-63, 265-8, 319-332
Low pressure (LP-MOCVD) 2, 268
Vacuum (V-MOCVD) 2

$Al_xGa_{1-x}As$ characterization and kinetics 243-53
growth 243-8
reactor design 246-7
doping 247
electrical properties 247
optical properties 247
deep level, D.X and PCC centres 248-50
multilayer structures 250-2
$Al_xGa_{1-x}As$ Solar Cells; see Solar Cells 257-63
III-V semi-conductors - metal organichalides 265-8
growth, M-Cl-M 266
Lewis acidity 266
generation HCl 267
free radical 267
polymer parasitic phase 267
substrate surface binding 267
application of model growth Al-alloys 267
In-alloys 268
blocking agents 268
metal-organic halides 266-7
InGaAs growth 319-332
using adducts 319-322
theory 320-2
experiment 322
vertical reactor
electrical properties 322-3
morphology 324-5
i.r. absorption spectrum 319, 322-3, 326, 328-9, 331
table 328-9
alkyls and adducts
Table T decompose 330
gas chromatography 331
Metal Organic-Halides; see MOCVD 265-8
tri-methyl-x (TMX)
tri-ethyl-X (TEX)
di-ethyl-X (DEX) 266-7
Metal Organic VPE (MOVPE) 207, 299-300, 309-12
Microwave material 98
devices 99, 141, 271, 295
Millimeter wave 295
Miscibility gap 273, 296, 313
Solid phase 311
Misfit dislocations 97, 129-37, 207
Molecular Beam Epitaxy (MBE) 2, 45-64, 205, 207, 215, 226, 247-8, 250, 253, 271, 291, 300, 301-4
see Si Epitaxy by MBE 45-64
Monolithic integratation 288-9
Mullins Formula 283

Normanski
phase contract photomonograph 221
interference microscope 322

OM-CVD; see MOCVD
Optical Devices 98-9, 129, 138, 141, 154, 166-8, 207, 243, 265, 289, 295, 310, 312
Optical Repeater 288
Optical transmission systems 274
Optical waveguide 215-7, 224-6, 289
buried optical guide 224-6
loss stabilised, LSBOG 225

Pedestal, SIC 244
Stand 309
Peltier cooling 30-1, 39
Peltier heating 169, 171, 183-4
Photo detectors 271, 285
see avalanche (APD) 285
growth technique 285
carrier concentration profile 287-7
Photoconductive detector 297
Photo cathode 297
Photo diodes 155, 297
Schottkey barrier 151, 297
APD 97, 138, 141, 166-8, 297
PIN 297
p-i-n diodes 141, 197, 315
p-i-n/FET 251
Photoluminescence (PL) 227, 229, 244-6, 248-9, 252, 265
Phototransistor heterojunction 297
PPC centres 243
Polymers 319-20
Pyrex mantle 322
Quaternary Phase
AlGaInAs 185-208
see LPE 185-208

Quantum well structures 17-26

Raman Spectra 58, 60
Ramp cooling 121, 126, 180-2, 200
Rapid Thermal Annealing (RTA) 77
Reflection High Energy Electron Diffraction (RHEED) 47, 63
Resistance Furnaces 218
isothermal liner 218-9
Rotary boat 312
Rutherford Back scattering (RBS) 68-9, 71, 77-8, 82-3, 86-7

Schottky barrier 99, 297
Separate Confinement Heterostructure (SCH) 14-5
Surface Electron Microscopy (SEM) 216, 277-8, 283, 322
Silicon Epitaxy
see Si-MBE 45-64
Ion Implantation by Thernal and Laser Processing 67-93
Ion implantation 67-93
RBS analysis 68-9
ion-solid interaction 69-70
amorphous to single crystal 70-80
apparatus, high T 78
Pulsed laser annealing 80-8
depth melting v time 80-1
threshold energy effect 82-3
T profiles 82, 85-6
amorphous layer 86-7
velocity-undercooling 86-7
Dopant incorporation 88-93
depth distribution 88-9
thermodynamic limit 90, 93
supercooling stabilities 92
max. concentration 92
profile 92-3
Silicon-MBE 45-64
surface cleaning 46-9
defect evaluation 49-52

doping 52-7
heteroepitaxy 57-64
uses 64
SIMS composition profiles 150
depth profiles 163, 202, 204
Source Current Controlled (SCC) method 170
Spinodal Decomposition 273
Step Cooling Method 122-4
S/M sputter profiling 251
Strip buried heterostructure (SBH) laser 215, 235
Superlattices 20-6, 45, 52, 58-9, 60, 64, 243, 251, 262, 310

TEG-FET structure 243
see FET
Transmission Electron Microscopy (TEM) 60, 62, 72, 82, 252, 273
data 250
Ternary Phase InGaAs 97-184
Toepler pumpe 323
Tylan flow controllers 322

Ultra High Vacuum (UHV) 45
UV Radiation 266
Ultra High Speed Devices 295

Van der Merwe Theory 58-9
Van der Pauw Technique 322
Vegard's Law 295, 314
Vapour Phase Epitaxy (VPE) 207, 215, 249, 290-1, 300, 305-11, 315
equilibrium cooling 312
super cooling 312
step cooling 312
chloride VPE 305, 307-8
hydride VPE 308-9
MOVPE 290-1, 309-12, 315
LPMOVPE 310
self cracking arrangement 310
APMOVPE 311
apparatus 311

Waveguide 219, 225, 236, 282, 288
AlGaAs 215
strip loaded optical 215
graded index 226
plano convex (PCW) 274
Wavelength Division Multiplexed (WDM) Communication System 277
Wu and Pearson Model 109

X-ray Photoemission Spectroscopy (XPS) 47
X-ray Diffractometry 109-10
double crystal 189-91
rocking curve 74, 193, 287
X-ray Topographs 129-38, 322

COMPOUND INDEX

Al 220, 225, 243, 267, 331, 315
Ar 227, 271
As 70, 73, 97, 142, 172-4, 179, 243, 246-7, 314
B 53, 70, 73, 82
Be 11, 247, 288, 311
Vi 90
C 48, 73, 150, 170-2, 244, 246, 248, 265
Cd 230, 311, 314
Co 313
Cr 251, 313
Fe 205, 230, 313
Ga 33, 50, 51-3, 56, 97, 172-4, 220, 225, 243-7
Ge 57, 59, 80, 225-6, 246, 261-2, 285
H 172, 243, 246, 283, 305-8, 311-2, 322
In 90, 102, 172, 315
Mg 247, 251, 311
N 271, 322
O 48, 53, 73, 150
P 70, 73, 82, 319-20, 308, 314, 332
S 150, 307, 309, 311
Sb 52, 54, 55, 61, 71, 72
Se 221, 247-9, 262, 307, 311-2
Si 45-64, 57, 59, 60, 61, 67-93, 150, 205-6, 244, 246-7, 249, 260-2
Sn 10, 14, 155, 225-6, 251, 279, 307, 311 313-4
Te 86, 88-9, 90, 221-2, 309, 311
Zn 220, 226, 246-7, 278, 311, 314

AlAs 251
AlSb 267
Al_2O_3 6
Ab_4C_3 266-8
AsH_2 311
AsH_3 2, 3, 5, 308, 310-1, 319-20
$AsCl_3$ 266, 308
B_2O_3 53
BN 170-2, 220
CaF_2 57
GaAs 1, 5, 8, 29, 52, 57, 61, 64, 172-84, 218, 221-2, 225, 233-6, 248, 251, 260-1, 265-7, 273, 284, 290-1, 295, 307-8, 319
BaCl 308
CaP 5, 29, 308
GaSb 29, 299
Ge_xSi_{1-x} 58
GeXi 59, 64
HBr 274
HCl 244, 246, 265, 274, 300, 305, 308
HF 197, 228-9, 230
H_2O 248, 312, 322
H_2SO_4 322, 332
H_2S 307, 311
H_3PO_4 274
HNO_3 197
InAs 29, 220, 291, 307-8
InP 1, 6, 8-11, 14, 20, 29, 97, 193, 196, 199, 200-3, 271-91, 295-7, 295-315, 319-20
InSb 29
$K_2Cr_2O_7$ 274
NaCl 1
PCl_3 320, 306-8, 315
PH_3 2, 3, 5, 272, 284, 308, 310-2, 314
SiC 29, 244
Si_3N_4 275, 279
SiO_2 230, 236, 275, 279, 290
AlGaAs 29, 215-22, 230, 233-5, 267, 319
$Al_xGa_{1-x}As$ 1, 243-53, 257, 68
$Al_{0.95}Ga_{0.5}As$ 220
$Al_{0.65}Ga_{0.35}As$ 225
$Al_{0.5}Ga_{0.5}As$ 220
$Al_{0.48}Ga_{0,52}As$ 97, 99, 186, 190-6, 200-6
$Al_{0.45}Ga_{0.55}As$ 222
$Al_{0.36}Ga_{0.64}As$ 236
$Al_{0.32}Ga_{0.68}As$ 261
$Al_{0.30}Ga_{0.70}As$ 222, 249
$Al_{0.22}Ga_{0.78}As$ 222
$Al_{0.15}Ga_{0.85}As$ 248
AlInAs 187-8, 194, 196-7, 203, 311-5
$Al_xIn_{1-x}As$ 195, 198-9
GaAsSb 29, 311, 313
$GaAs_{0.5}Sb_{0.5}$ 299
GaInAs 20, 29, 203, 207, 231, 265, 307, 312-4, 310-32
$Ga_{0.47}In_{0.53}As$ 97, 98, 297, 300, 303-4
GaInP 29

HgCdTe 29
Sn-In-P 272
AlGaInAs 97, 99, 187, 190, 192-6, 200, 207, 313-5
$Al_xGa_yI_{1-x-y}As$ 192, 197, 201-2
$Al_xGa_{1-x}As_ySb_{1-y}$ 296-9
GaInAsP 1, 6, 12, 14, 18, 19, 22, 25, 29, 194, 215-8, 220, 222, 230, 232-6, 265, 271-91, 307-8, 310-3
$GaIn_{1-x}As_yP_{1-y}$ 2, 295-8
$Ga_xIn_{1-x}As_ySb_{1-y}$ 298
$Ga_xIn_{1-x}P_ySb_{1-y}$ 298

Si-Ge 58, 61
Si-GaAs 61
$Si-CaF_2$ 57, 61
Si-InP 222
$Si-NiSi_2$ 62-4
$Si-Ge_xSi_{-1-x}$ 58-60, 64
$Si-Ge_4Si_6$ 60
$Si-Ge_{0.25}Si_{0.75}$ 61
$Si-NiSi_2$ 62-3
$Si-CoSi_2$ 62
AlAs-GaAs 295
AlP-GaP 295
$Al_xGa_{1-x}As$-GaAs 2, 295
$Al_xGa_{1-x}P$-GaP 295
$Al_xGa_yIn_{1-x-y}$/Inp 203
$Al_{0.48}In_{0.52}As$/Inp 203
InGaAs/InP 97-208
$In_{0.53}Ga_{0.47}As$/Inp 97-185
AlGaInAs/InP 188-208

Organics

Abbreviations used in text
DM- chimethyl (CH_3) -
DE- diethyl $(C_2H_5)_2$ -
TM- tri methyl $(CH_3)_3$ -
TE- tri ethyl $(CH_2H_5)_3$ -
TIB-trisobutyl
CH_3 COH 274
CH_3 OH - Br 274
$(CH_3)_2$ AlCl 267
DM Cd 311
DM Zn 311
TM Ga 311
TM In 310
Tm (PH_3) 310
TM Sb 311
TM Sn 311
$(C_2H_5)_2$ AlCl 267
$(C_2H_5)_2$ GaCl 266
$(C_2H_5)_2$ Mg 247, 268
De Be 311
De Ga 310
De Zn 311
$(C_2H_5)_3$ PH_3 310
TE Al 311
TE Ga 310
TE In 310, 311
TE Sn 311
$(i-C_3H_7)_2$ AlCl 267
$(t-C_4H_9)_2$ AlCl 267
TIBA $(i-C_4H_9)_3$ Al 266
$(C_4H_9)_3$ N 268
Silane 311
disilane 311
cyclopenta-dienyl-Mg 311

Multi-layer structures

$Si/NiSi_2/Si$ 63-4
InP/InGaAs/Inp 99
$In_{0.53}Ga_{0.47}$ $As/Al_{0.48}In_{0.52}As$/Inp 203